

(B)

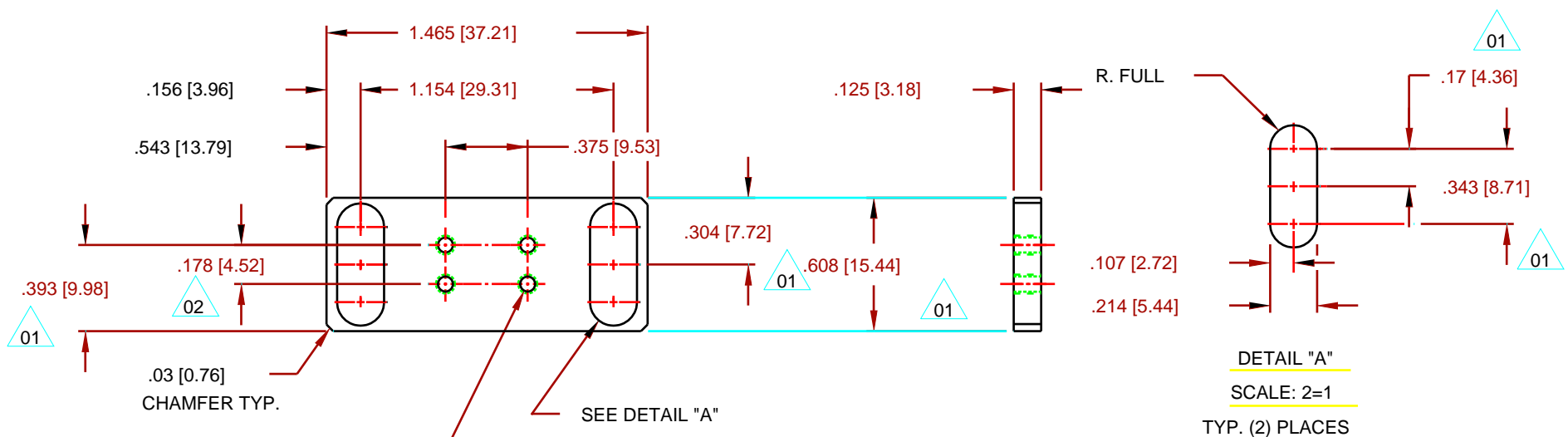
PLOT SCALE: 1=1

DWG. SCALE: 2

A1116703

NOTE:

1. ALL DIMENSIONS SHOWN IN [] ARE MM.



(4) #50 Ø070 DRILL THRU
TAP #2-56UNC-2B THRU

03	MOVED FROM PROTOTYPE TO PRODUCTION	M.J.M.		
02	ADDED (2) #2-56 HOLES	KWC		2/7/95
01	.393 [9.98] WAS .268 [6.81]	C.S.	JB	1/26/95
01	.304 [7.72] WAS .179 [4.55]	C.S.	JB	1/26/95
01	.608 [15.49] WAS .358 [9.09]	C.S.	JB	1/26/95
01	.17 [4.36] WAS .046 [1.18]	C.S.	JB	1/26/95
01	.343 [8.71] WAS .093 [2.36]	C.S.	JB	1/26/95
SYM	CHANGE DESCRIPTION	BY	CHKD	DATE
REVISIONS				

ITEM		DWG/PART NUMBER		NOMENCLATURE OR DESCRIPTION		MATERIAL / SPEC		QTY	
PARTS LIST									
<div>UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS ARE IN INCHES</div> <div>TOLERANCES</div> <div>DECIMALSANGULAR</div> <div>.X - 0°30'</div> <div>.XX - .01 [0.25]</div> <div>.XXX - .005 [0.127]</div> <div>SURFACE ROUGHNESS125✓</div> <div>REMOVE ALL BURRS AND BREAK SHARP EDGES .03 MAX.</div> <div>SURFACE TEXTURE TO BE IN ACCORDANCE WITH LATEST ANSI B46.1</div> <div>DIMENSIONING & TOLERANCING IN ACCORDANCE WITH LATEST ANSI Y14.5</div> <div>DO NOT SCALE DRAWING</div>				<div>LOG NUMBER</div> <div>A1116703</div>		<div><div>ARGONNE NATIONAL LABORATORY UNIVERSITY OF CHICAGO</div><div>THIS DRAWING IS THE PROPERTY OF ARGONNE NATIONAL LABORATORY</div></div>			
<div>DRAWN BY</div> <div>HP Czerwinski</div>		<div>DATE</div> <div>4/22/93</div>		<div>CHIEF DESIGN ENGINEER</div> <div>D. SHU</div>		<div>DATE</div> <div>7/29/93</div>		<div>TITLE</div> <div>ADVANCED PHOTON SOURCE T2 BEAM POSITION MONITOR VERTICAL TRANSLATION STAGE BRACKET, MOUNTING (LIMIT SWITCHES)</div>	
<div>CHECKED BY</div> <div>J. Barraza</div>		<div>DATE</div> <div>7/27/93</div>		<div>GP LEADER</div> <div>T.KUZAY</div>		<div>DATE</div> <div>7/29/93</div>			
<div>DESIGNER</div> <div>J. Barraza</div>		<div>DATE</div> <div>7/27/93</div>		<div>PROJECT MGR.</div>					
<div>RESPONSIBLE ENGINEER</div> <div>J. Barraza</div>		<div>DATE</div> <div>7/27/93</div>		<div>APPROVED/RELEASED</div>					
<div>MATERIAL</div> <div>6061 ALUMINUM PLATE</div>				<div>SCALE</div> <div>2:1</div>		<div>SIZE</div> <div>B</div>		<div>DRAWING NUMBER</div> <div>4105090502-810015-03</div>	
<div>DO NOT SCALE DRAWING</div>				<div>SHEET</div> <div>1 of 1</div>					